

SPLIT TODAY

Work Order ID 84999

84999

Page 1

May-31-12 8:46:40 AM

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Deck Plate

Start Date: 5/31/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/31/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

V

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-616	E

100

100

DC

Document Control

Memo

0.00

0.00

1 *12.05.31*

110

110

Packaging

Packaging

Pick Kit

0.00

12/13/10

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

12.05.31

Work Order ID 84999

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Item ID: D350-616-015

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Deck Plate

Stop

NS2

Start Date: 5/31/12 **Start Qty:** 1.00

1

Cust Item ID:

Required Date: 5/31/12 **Req'd Qty:** 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

130

Packaging

Memo

0.00

84998

④

12/13/12

Packaging

Identify and pack for shipping as per PPP D350-616-015
Location: _____
PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

MLJ 12/05/13

140

QC

Memo

0.00

Quality Control

MLJ 12/05/13

Picklist Print

May-31-12 8:46:38 AM

Page 1

Work Order ID: 84999

Parent Item: D350-616-015

Start Date: 5/31/12

Required Date: 5/31/12

Parent Item Name: Deck Plate

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Picklist Print

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May-31-12 8:46:39 AM

Work Order ID: 84999

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/31/12

Required Date: 5/31/12

Start Qty: 1.00

Required Qty: 1.00

D2369-1
Deck Plate Locator Brackets

Manufactured

No

110

Each

10.0000

1

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST241A	10	
81418	5	
84224	5	

D2369-3
Deck Plate Locator Brackets

Manufactured

No

110

Each

8.0000

1

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST241A	8	
75247	1	
81419	2	
84228	5	

D3494-1
Stub Cover

Manufactured

No

110

Each

1.0000

1

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST224	1	
69187	1	

MS20426AD4-5
Rivet

Purchased

No

110

Each

4,756.0000

25

25

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST317	4756	
6874	4756	

MS20426AD4-6
Rivet

Purchased

No

110

Each

2,010.0000

25

25

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST317	2010	
110139	187	
118510	253	
119436	570	
12T708	1000	

Picklist Print

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Work Order ID: 84999

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/31/12

Required Date: 5/31/12

Start Qty: 1.00

Required Qty: 1.00

MS20426AD5-7

Purchased

No

110

Each

1,059.0000

6

6

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST318	1059	
101340	1025	
7681	34	

MS20426AD5-8

Purchased

No

110

Each

1,159.0000

6

6

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST318	1159	
4533	1159	

MS20601-AD4W2

Purchased

No

110

Each

235.0000

15

15

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST321	190	
121255	42	
121283	148	
ST322	45	
119232	45	

MS20601-AD4W3

Purchased

No

110

Each

1,929.0000

30

30

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST321	1929	
114538	1929	

MS21042I.3

Purchased

No

110

Each

2,320.0000

6

6

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST300	2320	
117885	32	
119017	1039	
119075	138	
121349	259	
121444	852	

Picklist Print

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Work Order ID: 84999

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/31/12

Required Date: 5/31/12

Start Qty: 1.00

Required Qty: 1.00

MS24693-C273

Purchased

No

110

Each

92.0000

6

6

sl

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST310	92	
120308	25	
121060	67	

MS24693-C48

Purchased

No

110

Each

160.0000

22 6 22

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST289	100	
121708	100	

ST310	60	
121060	60	

MS35207-264

Purchased

No

110

Each

106.0000

4 4

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST294	100	
121415	100	

ST295	6	
119232	6	